

Roller With Salient Members

Akechi Yano

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ABSTRACT

A roll for feeding substrate material, which includes a sheet roller, which has a circumference and a surface layer, configured to rotate about a first axis. A 10 plurality of salient members are disposed on the surface layer to extend along the first axis at intervals about the circumference. Each of the plurality of salient members is configured to cause a fold line to form across a width of the substrate material, which is substantially perpendicular to a direction of travel of the substrate material.

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